

# **P58 Primer**



### **TYPICAL DATA**

PROPERTIES	UNIT	DATA
Colour	-	Black
Specific Gravity	kg/liter	0.94
Solid Content	%	58
Viscosity	Sec	50
Coverage Capacity	m <sup>2</sup> /liter	10
Touch-Dry Time	minute	15
Dry Thickness	micron	55
Flash Point	$^{\circ}$	23
Application Temperature Range	$^{\circ}$	-30 to75
Steel Drums Package	L/drum	20

## 1. Product Description

P58 Primer is mainly composed of Oxidised Bitumen and aromatic hydrocarbon solvent. It is used for priming steel or ductile iron pipes prior to application of modified bitumen tape, to enhancing bonding strength and sealing between anti corrosion tape and the pipe surface. Suitable for Temperate and Tropical conditions.

### 2. Characteristics

Quick drying Good adhesion Resistant to alkalis, acids and salt Withstand prolonged oxidation

# 3. Application Instructions

## Surface Preparation

Surface must be structurally sound, clean, dry and free from dirt, dust, oil, grease. Steel surfaces should be free from scale and rust and preferable cleaned by grit blasting or rotary wire brush.

#### Application

Primer is ready to apply and only require slight manual stirring prior to application. Primer is usually applied straight from the drum with standard brush or airless spray equipment. Allow primer to dry before application of moulding putty or tapes.

## 4. Storage and Shelf life

Store in a dry and shaded area. Keep away from direct sunlight and protect from extreme temperatures. The shelf life is 12 months in unopened conditions if stored as per recommendation.

# 5. Health and Safety

Primer contains flammable solvents. Keep away from open flames or direct heat. Always provide adequate ventilation especially on confined areas. Any skin contamination can be removed with water and soap.



#### Factory:

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